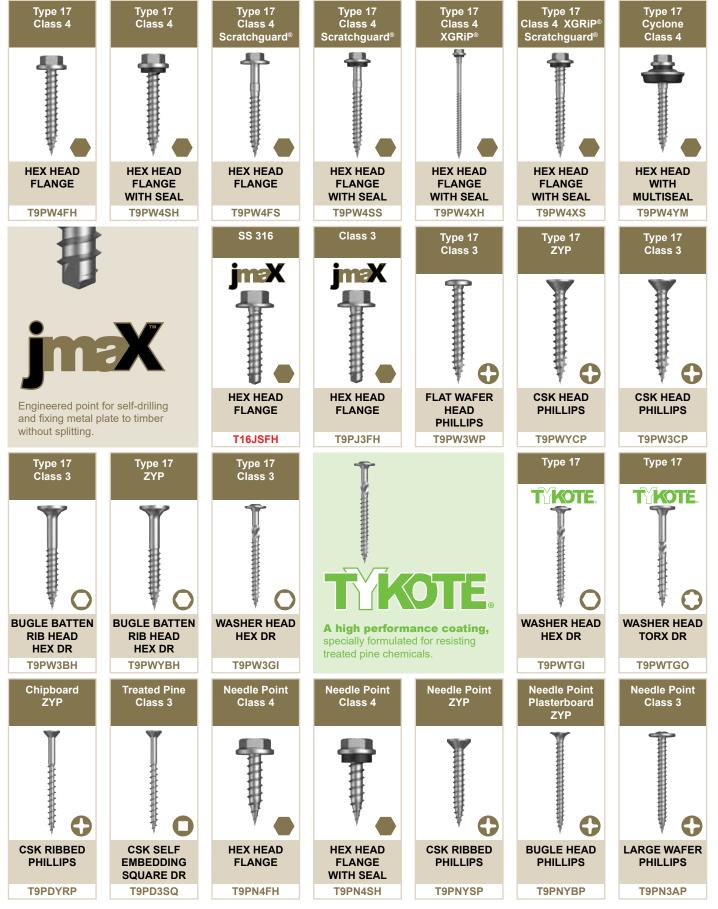


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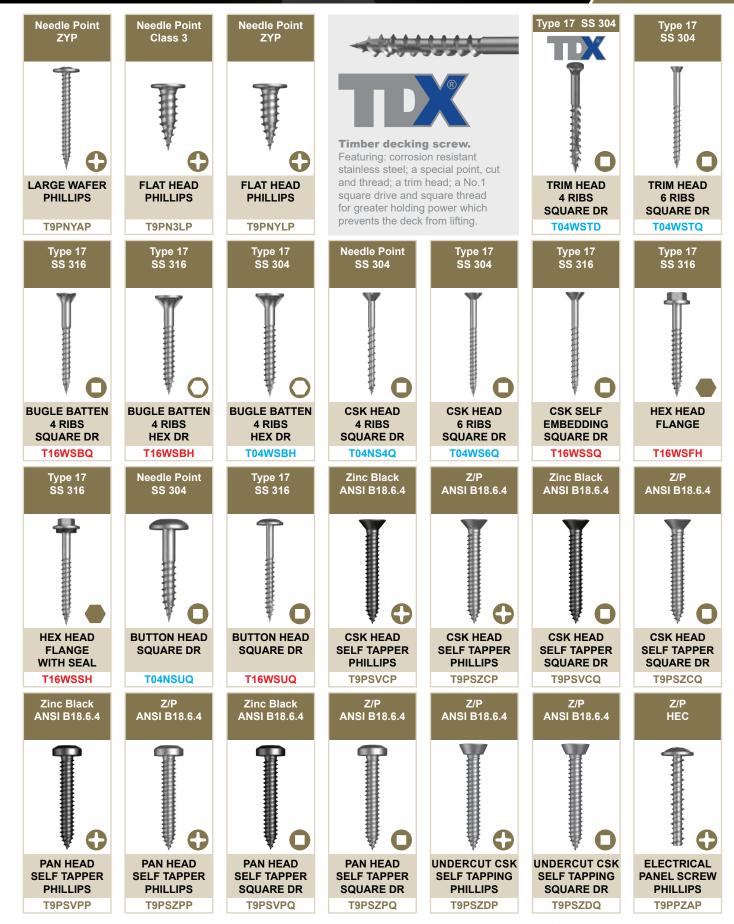












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Metal SS 3 BI-Metal		Metal SS 304 BI-Metal	Metal SS 304 BI-Metal	Metal SS 304 BI-Metal	A Bi-Metallic screw, is comprised of two metal types. The point is manufactured from high carbon steel that is heat treated to give it the ability to self-drill. The head section is manufactured from a corrosion resistant stainless steel (304 or 316). The two metals are "fused together" to form a screw that offers excellent self-drilling properties, combined with exceptional corrosion resistance.
HEX HEA		HEX HEAD WITH ALUM SEAL	PAN HEAD PHILLIPS	WAFER HEAD PHILLIPS	Protective Coating Hobson Bi-metallic screws are all coated with a metallic zinc layer and then a second baked top
T4XMXH	-	T4XMXAH	T4XMXPP	T4XMXWP	coat that provides an extra layer of corrosion
Metal SS 3 BI-Metal		s500 SS 304 BI-Metal	Metal SS 304 BI-Metal	s500 SS 304 BI-Metal	protection and lubrication. This protective coating offers an added benefit of reducing the electrolytic corrosion potential. Our 304 range is coated with a 1000hr protection coating and our 316 range is coated with a 1500hr protection coating. *Colour for illustrative purposes only.
WAFER HE SQUARE I		HEX HEAD FLANGE	CSK HEAD WITH WINGS SQUARE DR	CSK HEAD WITH WINGS SQUARE DR	
T6XMXW	Q	T4X5XFH	T4XGXRQ	T4XHXRQ	

Drilling



Fastening



Threading



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Hobson stock DRiLLX[®] screws and rivets with painted heads in the Colorbond[®] range of colours.

	•	6	
BASALT® (BA)	HEADLAND [®] (HE) NZ MAPLE	● PLANTATION [®] (PL)	
BLUE RIDGE [®] (BR) NZ PACIFIC BLUE	IRONSTONE [®] (IS)	● PRIMROSE™ (PR)	
● BUSHLAND [®] (BU)	JASPER [®] (JA) NZ SORRELL	SANDBANK [®] (SA) NZ STRAW	
CLASSIC CREAM™ (CC) NZ SMOOTH CREAM	● LOFT [®] (LO)	SHALE GREY™ (SG) NZ GULL GREY	
COTTAGE GREEN [®] (CG) NZ PERMANENT GREEN	MANGROVE [®] (MA)	STONE [®] (ST) NZ RIVERSAND	
COVE [®] (CO)	MANOR RED [®] (MR) NZ SCORIA	SURFMIST [®] (SM) NZ TITANIA	
DEEP OCEAN [®] (DO) NZ STORM BLUE	MONUMENT [®] (MO)	TERRAIN [®] (TE)	
OOVE WHITE™ (DW)	NIGHT SKY [®] (NS) NZ EBONY	WALLABY® (WA)	
DUNE [®] (DU)	PALE EUCALYPT [®] (PE) NZ MIST GREEN	WILDERNESS [®] (WI) NZ RIVERGUM	
EVENING HAZE [®] (EH)	● PALE TERRACOTTA™ (PT)	WINDSPRAY [®] (WN) NZ SMOKEY	
GULLY® (GU)	PAPERBARK [®] (PA)	WOODLAND GREY [®] (WG) NZ THUNDER GREY	

O Discontinued Colours - Screws painted upon request.

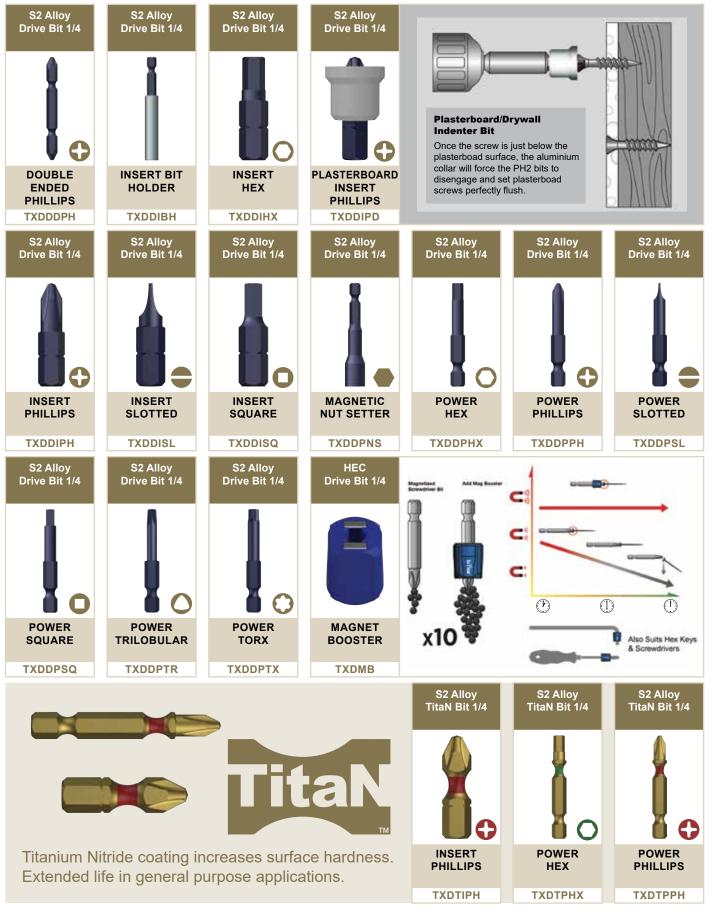
*Colours are representative only. **Other NZ colours available on request. Colorbond® is a registered trademark of BlueScope Steel Limited.

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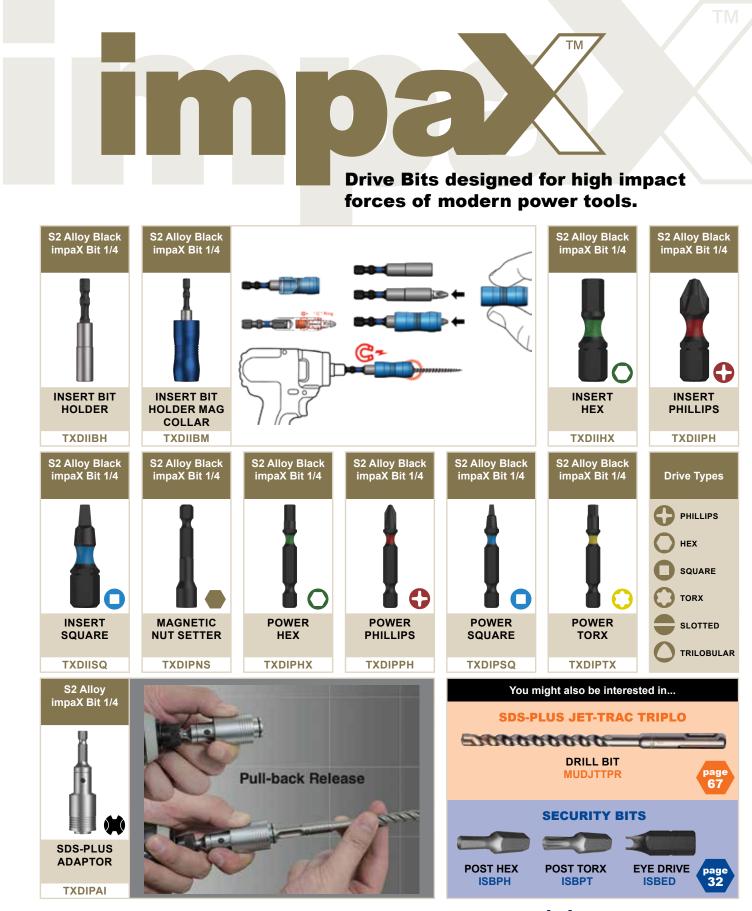




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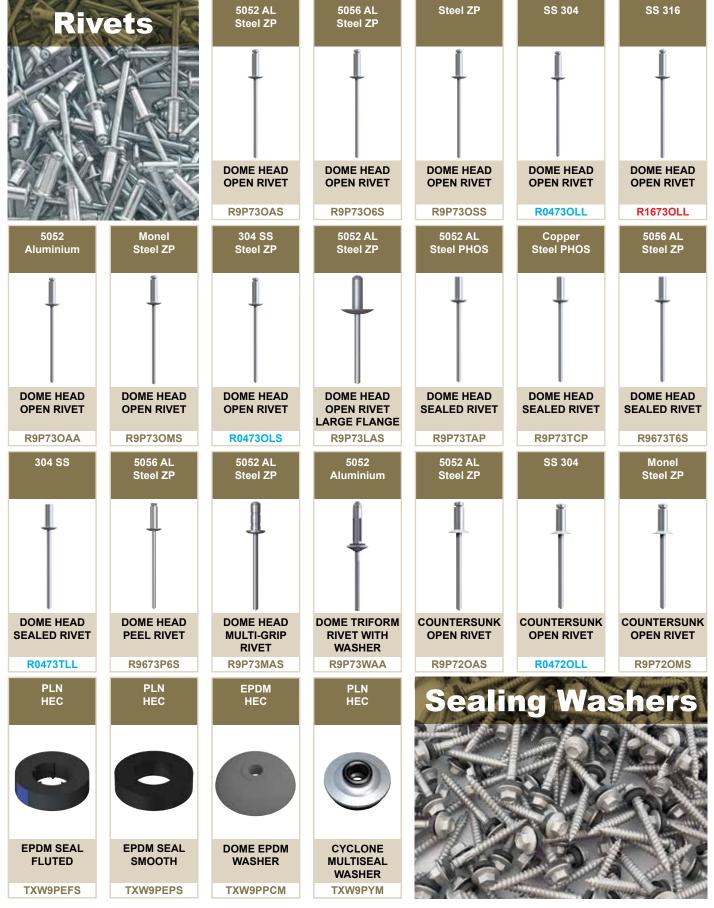
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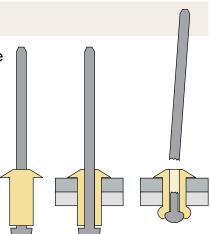




Rivet Head Types

The most common rivets are the Truss type often referred to as Dome head or type 73, and the Countersunk head, known as type 72.

Head	Туре	Head Designation	
Truss Head (Dome Head) / Large Flange Head	Open	73	
Countersunk Provides a completely flush finished surface.	Open	72	
Truss Head (Dome Head) / Large Flange Head	Sealed	73	
Countersunk	Sealed	72	
Truss Head (Dome Head)	Peel	73	
Truss Head (Dome Head)	Multi-Grip	73	
Truss Head (Dome Head)	Triform	73	



Head

0	Protrudes above the face of the job, and used in most industrial applications.
0	No part of the fastener protrudes from the face of the material.
L	Large head diameter used for fastening soft materials.
	0 0 L

Туре

Open	n O The set rivet is not sealed by the stem				
Sealed	т	The mandrel is attached to the inside of the shell which ensures there are no gaps for water of air.			
Multi-Grip	М	Provides a secure joint across various grip ranges.			
Peel	Ρ	Provide good cohesion of soft materials without distortion. Useful for uneven surfaces.			
Grooved	G	Grooves around the shell mean effective holding power when set in less stiff materials e.g. Plastic			
Triform (with washer)	W	During setting, the rivet body splits into 3 parts, preventing the material from being damaged.			

Shell Material	Stem (mandrel) Material	Code
Aluminium 5052	Steel Zinc Plated	AS
Aluminium 5056	Steel Zinc Plated	6S
Steel	Steel Zinc Plated	SS
Aluminium 5052	Steel Phosphated	AP
Stainless Steel	Stainless Steel	STST (LL)
Monel	Steel Zinc Plated	MS
Copper	Steel Phosphated	CP
Aluminium	Aluminium	AA











All of your favourite fasteners are now available in handy hang packs.

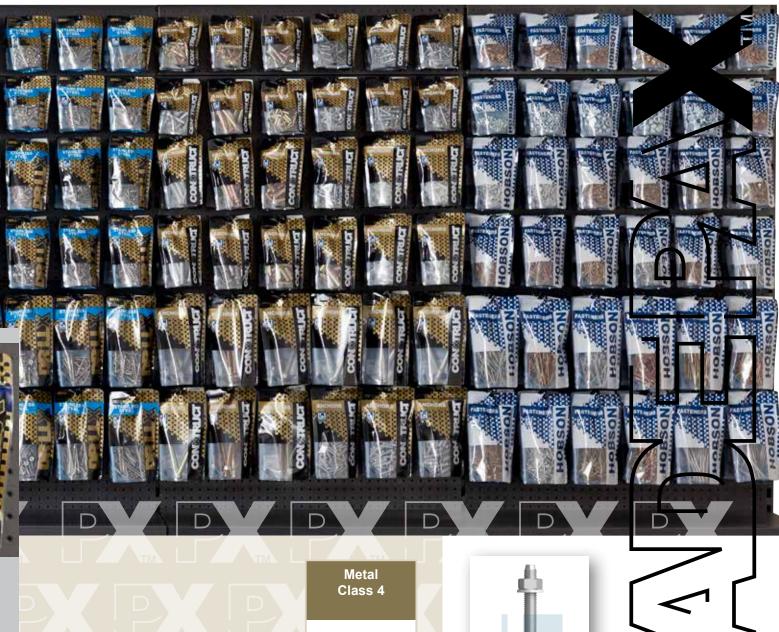














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HEX HEAD FLANGE

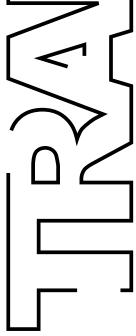
FST9PM4FH



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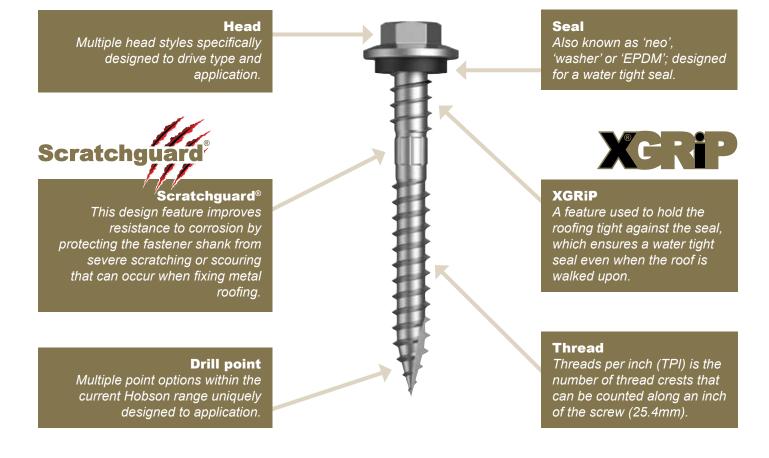




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Self Drilling Screws

Manufactured for specific applications, these screws eliminate the need for pre-drilled holes and are engineered for ease of use. Basic features of the screw include:



Identifying Head Stamping

As per the AS 3566.1—2002 1.12 MARKING, the requirement for head stamping follows:

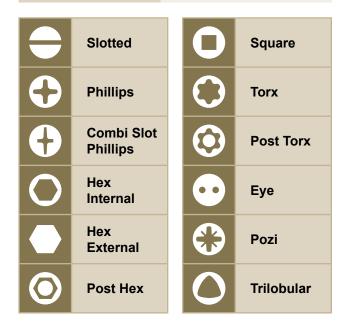
The manufacturer's identification mark and/or trademark shall be marked on the heads of the following screws:

- (a) Hexagon headed screws ST 4.8 (No. 10) and larger.
- (b) Bugle head screws Type 17 ST 4.8 (No. 10) and larger.
- (c) Class 3 or Class 4 corrosion resistant screws ST 4.8 (No. 10) and larger.



Hobson Identification: 'H' denotes Hobson '4' denotes adherence to class per AS3566-2002.

Drive Types

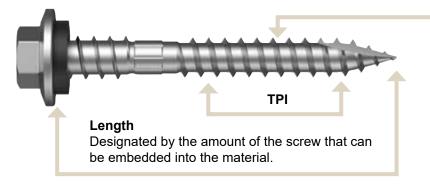








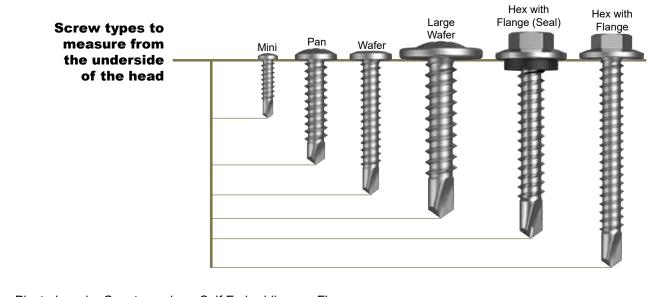
Screw Size and Type Identification

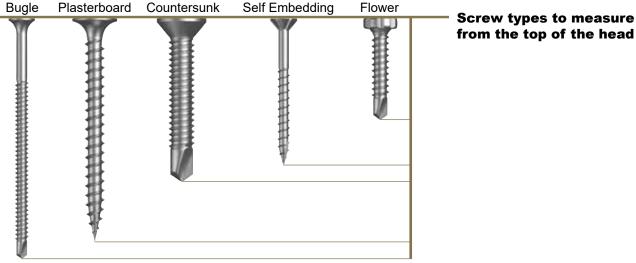


Screw Gauge Thickness of thread major diameter.

Gauge	Major Diameter		
6g	3.5mm		
8g	4.2mm		
10g	4.8mm		
12g	5.5mm		
14g	6.3mm		

Measuring the Length of Screws









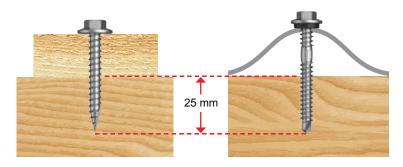


Screw Embedment

Maximises the ability of the screw to achieve the required pull out loads.

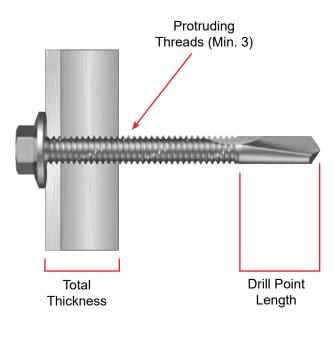
Timber

As a general rule, the minimum embedment required to achieve maximum pull out values is 25mm for #12 and 35mm for #14.



Metal

A minimum of three threads protruding to achieve maximum pull out values.



Screw Identification by Point Type:



Series 500 (S)

Commonly referred to as a deep driller, this point is designed for drilling and fastening into thick steel.



Winged (G)

This point is designed for fastening timber and/ or composite materials to steel. The wings drill a hole through the timber or composite which is wider than the threads, preventing the threads from lifting the material and allowing the screw to self drill into the steel. The wings break off once the steel is engaged.

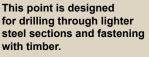


This point is designed for drilling steel sections such

Metal Point (M)

drilling steel sections such as purlins, tophats, roofing and cladding. The length of the point will vary depending on steel thickness designed to drill.





Needle Point (N) This point is used on screws of a general purpose nature.





vmaX[®] (V) Universal drilling point, suitable for fastening steel to timber. Ideal for roofing applications.

Chipboard / Treated Pine (D) This point is designed for fastening chipboard or timber.







Determining Thread Type

Thread per inch (TPI) is the number of thread crests that can be counted along an inch (25.4mm).

 Coarse thread (up to 16TPI) Otherwise known as space threads, screws with a <i>coarse thread</i> are generally used for timber applications and for lighter steel sections. → Simple rule of thumb – coarse thread secures lighter steel sections. → Typical applications in pre-engineered steel buildings include: cladding, framing and roofing. → Common sizes include 10g-16TPI; 12g-14TPI and 14g-10TPI.
 Fine thread (over 16TPI) Generally known as <i>metal threads</i>, these screws are only used in steel applications and particularly thicker steels from 2mm upward. → Simple rule of thumb – fine thread secures heavier steel sections. → Typical applications in pre-engineered steel buildings include: framing (brackets to purlins) and roofing (lapped purlins). → Common sizes include 8g-18TPI; 10g-24TPI and 12g-24TPI.

Screw Head and Seal Styles

Hex Flange Head	-	Pan Head	Washer Head
Countersunk		Mini Pan	Large Washer Head
Countersunk Ribbed		Large Wafer	Flower
Undercut Countersunk		Wafer	Hex Head with Seal
Bugle		Button Head	Hex Head with EPDM Seal
Bugle Batten Ribbed	Ħ	Flat Head	Hex Head with Multiseal
Trim Head Ribbed		Flat Serrated	Hex Head with Aluminium Seal

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